# **OPERATING INSTRUCTIONS**

Tipping container, "Intra Tippo" type

Manufacturer: Intra Materialhantering AB Karbingatan 2 SE-231 66 TRELLEBORG www.intra.se

Type: "Intra Tippo" Manufacturing year: 2009

Volume: 150-3000 litres, please see the list below.

Max. total weight: 1000-2000 kg evenly distributed load, please see the list below.

Models, permissible total weight, location of the point of balance and fork length

| Mark<br>the size<br>with an X | Model      | Max. permissible<br>total weight<br>(evenly distributed load) | Point of balance<br>distance in mm from the end of<br>the fork tube | Max. fork length<br>(fork tube depth) |
|-------------------------------|------------|---|---|---------------------------------------|
|                               |            |   | At max. permissible<br>total weight<br>(evenly distributed load)    |                                       |
| 0                             | 1.5 and L2 | 1200  | 300   | 600                                   |
| 0                             | 3 and L4   | 1500  | 500   | 900                                   |
| 0                             | 6 and L7.5 | 2000  | 600   | 1100                                  |
| 0                             | 9 and L11  | 2000  | 600   | 1100                                  |
| 0                             | 11 and L13 | 2000  | 700   | 1300                                  |
| 0                             | 16 and L17 | 2000  | 900   | 1500                                  |
| 0                             | 20 and L22 | 2000  | 800   | 1500                                  |
| 0                             | 25 and L27 | 2000  | 800   | 1500                                  |
| 0                             | 30         | 2000  | 800   | 1500                                  |
| 0                             | LB550      | 1000  | 800   | 600                                   |
| 0                             | LB750      | 1000  | 800   | 600                                   |
| 0                             | LB900      | 1000  | 800   | 600                                   |
| 0                             | SK1        | 1000  | -   | 600                                   |
| 0                             | SK2        | 1000  | -   | 600                                   |

Each "Intra Tippo" tipping container may only be used, maintained and repaired by a qualified person who has read these operating instructions.

## Description

The "Intra Tippo" tipping container is intended for collection and transport of shavings, chippings, etc. as well as of different sorted-out materials. The design of "Intra Tippo" allows it to be lifted and transported by truck. It can be emptied manually or "automatically" into a larger container.

# Accessories

| Designation                                      | Notes   |  |
|--|---|--|
| Nylon wheel set, diameter 150 mm                 | Two fixed and two hinged                          |  |
| Rubber wheel set, diameter 160 mm                | Two fixed and two hinged                          |  |
| Foot brake pedal                                 | On the two hinged wheels                          |  |
| Heels  | For handling with stackers                        |  |
| Fork lock-in                                     | Must be used where there is a risk of slippage    |  |
| Lifting eye bolts (note the specified max. load) | For handling with overhead travelling cranes etc. |  |
| Fittings   | That make "Tippo" stacking possible               |  |
| Drain cock                                       | For waste water etc.                              |  |
| Close-meshed grating                             | For separation of liquids                         |  |
| Gas spring for cap                               | Weight distribution                               |  |
| Plant cap  |   |  |
| Tarpaulin  |   |  |

### Use

The "Intra Tippo" tipping container may only be used for its intended purpose, i.e. for storage and transport of materials. Max. total weight may not be exceeded. The "Permissible load" on the truck may not be exceeded.

Installation Instruction - Truck Adjustments

The "Intra Tippo" tipping container is adjusted on truck forks. Make sure that the tipping mechanism is working properly. Check whether the protection of the mechanism moves easily, meshes and locks the container.

#### Safety Regulations

"Intra Tippo" may not be loaded by more than the permissible total weight, i.e. it may not be overloaded. When placing "Intra Tippo" on the floor, ground, stand, etc. "Intra Tippo" must be levelled and stable at the support points on its underside.

#### Operation

The container is filled as if it is filled with water. The container is tipped either by manually releasing the lock or "automatically" by driving towards the container into which the contents are to be tipped.

During tipping, the truck's forks must be horizontal. When the container is emptied,

the backward motion can be facilitated by tilting the truck forks upwards. If the truck forks are angled downwards, there is a risk that "Intra Tippo" can slide off the forks. During truck operation with "Intra Tippo" on the truck forks,

the forks must be tilted upwards and the load must be kept close to the street surface. If necessary "Intra Tippo" can be equipped with a fork lock (additional accessory).

## Warning: Risk of crushing!

When operating "Intra Tippo" (the container tilts forwards, is emptied and returns to locked position) there is a risk of crushing.

During this operation there shall be no person in the proximity of "Intra Tippo" to prevent the risk of crushing or of other injuries.

Warning! Risk of instability (side tilt up to 5%)!

When operating "Intra Tippo" (the container tilts forwards, is emptied and returns to locked position), the truck has to be placed on a stable surface (side tilt up to 5%).

Warning for "slippage"

If the forks of the truck are tilted forwards, "Intra Tippo" can slide off the forks.

Maintenance and Repair Instructions

Make sure that cogs and cog railways are in one piece, clean, level and free from snow, ice, gravel, etc.

in connection with every emptying. Ensure also that the round cross bar

between the cog railways is straight and firmly fixed (no damage or breakage should be visible), as well as that the blocks move unobstructed and block (before tipping).

Mobile components, such as automatic tipping bar, locking spring and the emptying handle, must be lubricated at least once a month.

If the "Intra Tippo" tipping container requires maintenance, please contact the manufacturer .

## **DECLARATION OF CONFORMITY**

Manufacturer: Intra Materialhantering AB Karbingatan 2 SE-231 66 TRELLEBORG www.intra.se

Hereby declare that:

Tipping container type: "Intra Tippo" is manufactured in compliance with EC directive AFS 1994:48 (the Machinery Directive and Sweden's implementation of EC Directive 98/37/EC).

Trelleborg, 15 January 2018

Intra Materialhantering AB

Anders Hylén Anders Hylén MD